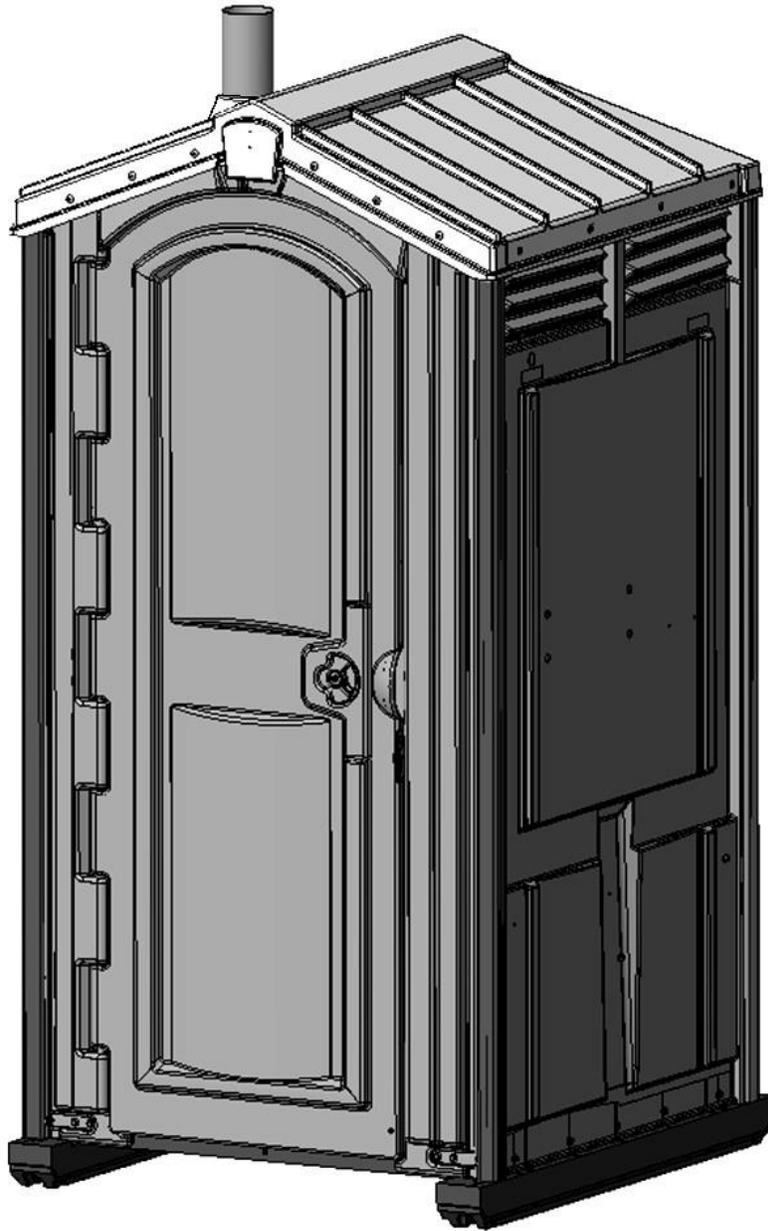


Global II Portable Restroom

HD Extrusion Molding

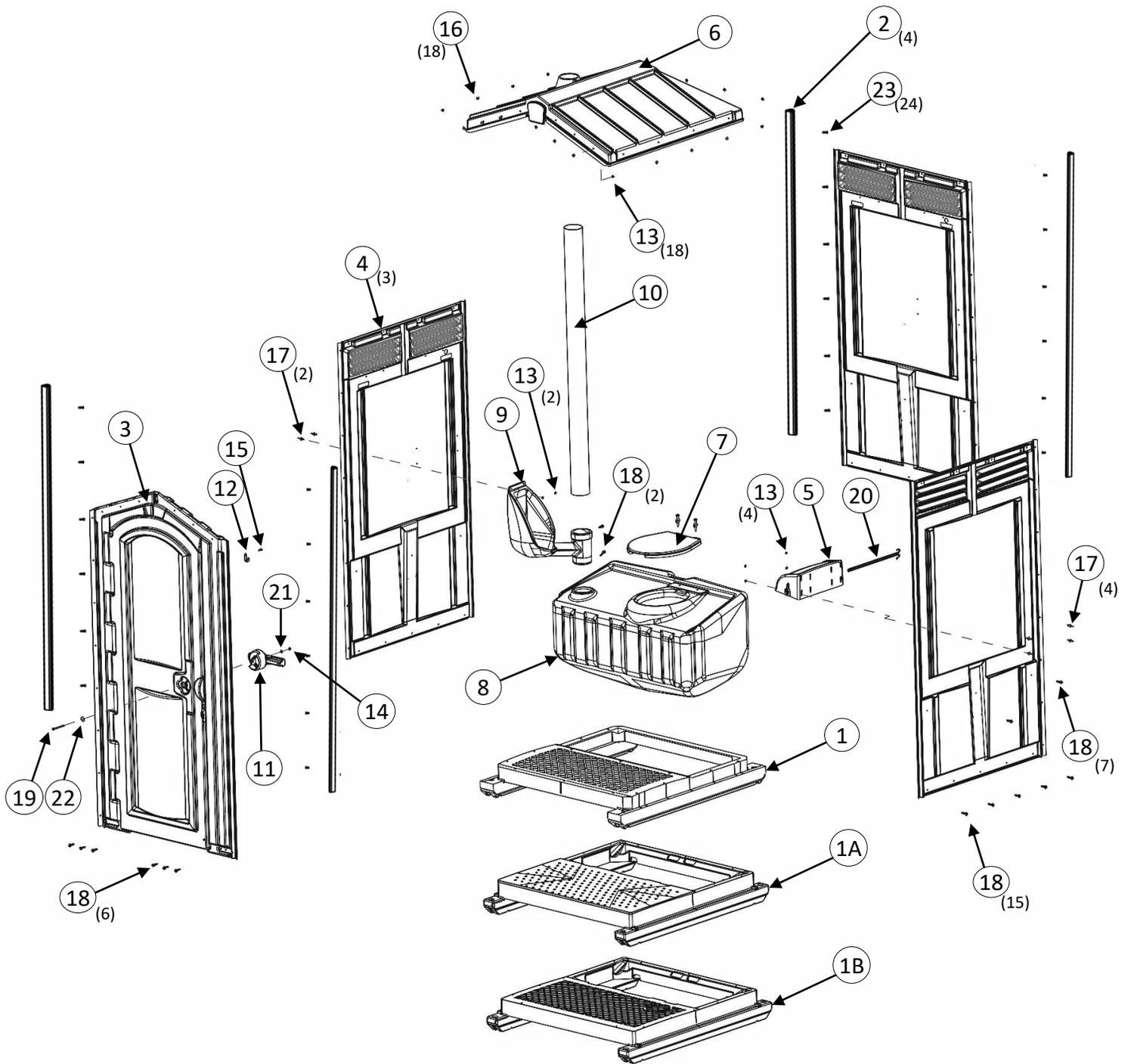
Assembly Instructions

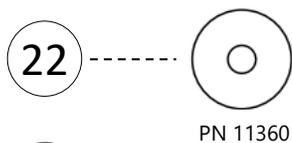
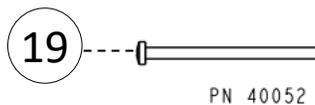
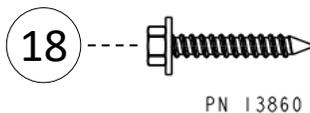
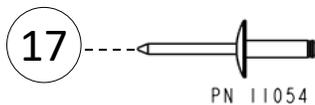
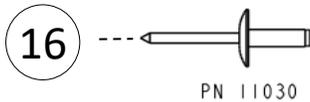
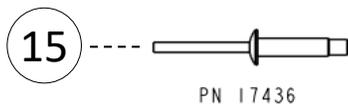
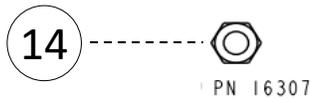
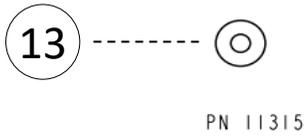
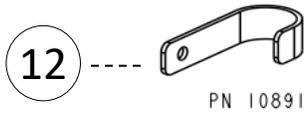
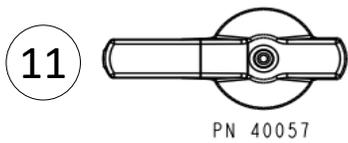


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2

KIT- GB HD EXT HDWE ADD ON (40084)			
23	18755	24	RIVET, AVDEL SILVER LONG

1

HDWE GB II (40225)			
22	11360	1	WASHER- ¼ ID FENDER STNLS
21	12382	1	WASHER- ¼ FLAT STNLS
20	22310	1	SPINDLE- PRGRD II 3 ROLL METAL
19	40052	1	SCREW- 1/4 -20x3-1/2 PH PNHD SS
18	13860	30	SCREW, #14 X 1-1/2 W/WSH GOLD
17	11054	6	RIVET, #68 AAL POP
16	11030	18	RIVET. #66 AAL POP
15	17436	1	RIVET, AVDEL SILVER
14	16307	1	NUT-1/4-20 NYLOC STNLS
13	11315	24	WASHER, 3/16 RIVET STNLS
12	10891	1	HOOK, FLAT COAT STNLS
11	40057	1	HANDLE- GB TOILET

GLOBAL II RESTROOM

10	14133	1	VENT PIPE. 4 X 62-1/2 GREY
9	14119	1	URINAL, STAND OVER DGRY
8	10553	1	TANK, TUFWAY DGRY
7	10570	1	SEAT, TOILET TUF/FRE/LIB BLACK
6	40223	1	ROOF- GB II NATURAL
5	22209	1	HOOD- PAPERGRD 3 ROLL DGRY
4	40224	3	DESIGN, GB II PANEL
	40084	1	KIT- GB HD EXT HDWE ADD ON
	40225	1	HDWE GB II
3	22202	1	DESIGN, GB II FRONT ASSY
2	40268	4 OR 4	EXTRUSION- GB HD NOTCHED GREY
	40019		EXTRUSION- GB HD DRILLED GREY
1B	10033		BASE ASSY- IMPACT GRID FLOOR
1A	10034	1	BASE ASSY- IMPACT SOLID FLOOR
1	40014	1	BASE- GB DIRT BUSTER
ITEM	PART#	QTY	DESCRIPTION

Tools Needed:

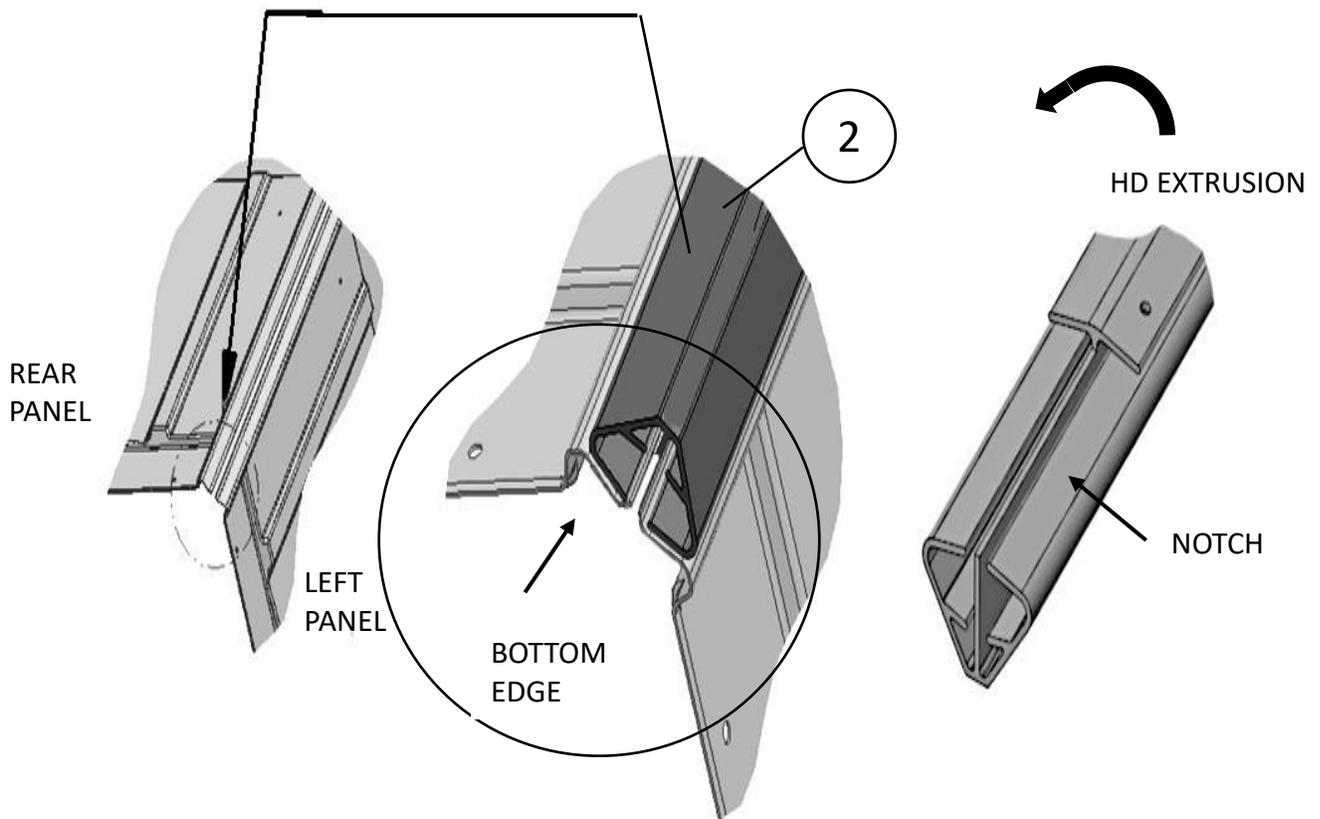
- | | | |
|-------------------------|---------------------------|-------------------|
| 1. Drill / Driver | 2. #10 Drill Bit | 3. Rivet Gun |
| 4. Phillips Screwdriver | 5. 7/16" Deep Well Socket | 6. Ratchet Wrench |

Step 1: Assemble (3) side panels together using HD extrusion:

***Tip:** It may help to place panel on table or a stack of tanks before assembly.

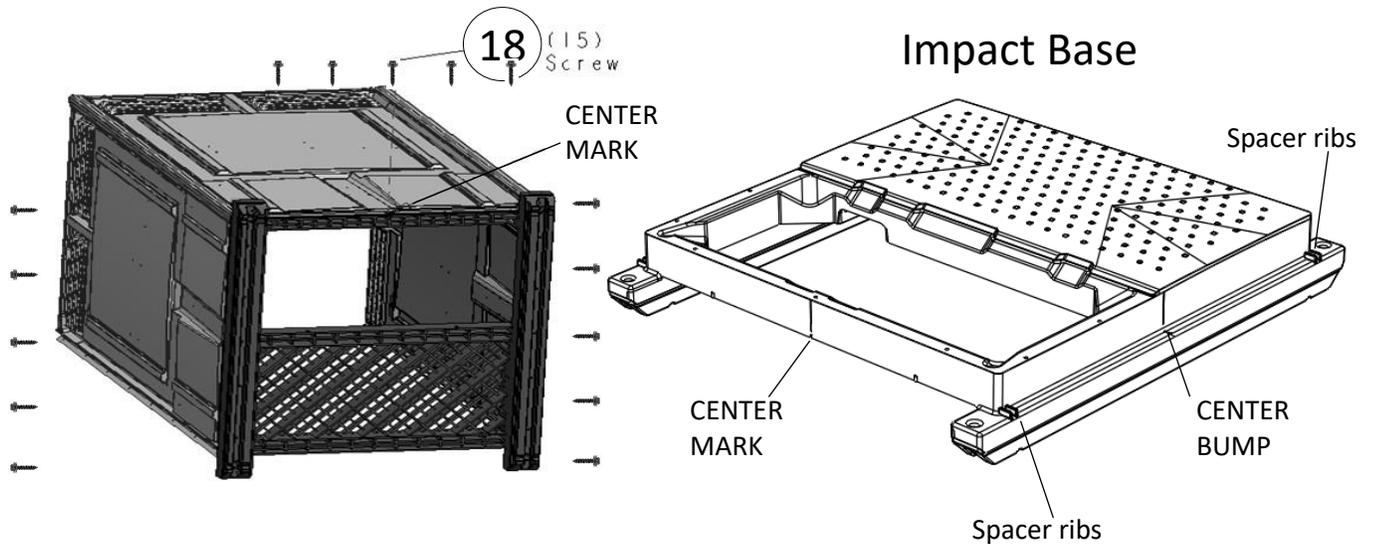
1. Slide the HD Extrusion between the (2) panels. *Note: Side panels are riveted together later.*
2. Repeat on other side.

NOTE: IF THE HD EXTRUSIONS HAVE A NOTCH AT ONE END, THE NOTCH ON EXTRUSION MUST BE TOWARD BOTTOM OF PANEL.



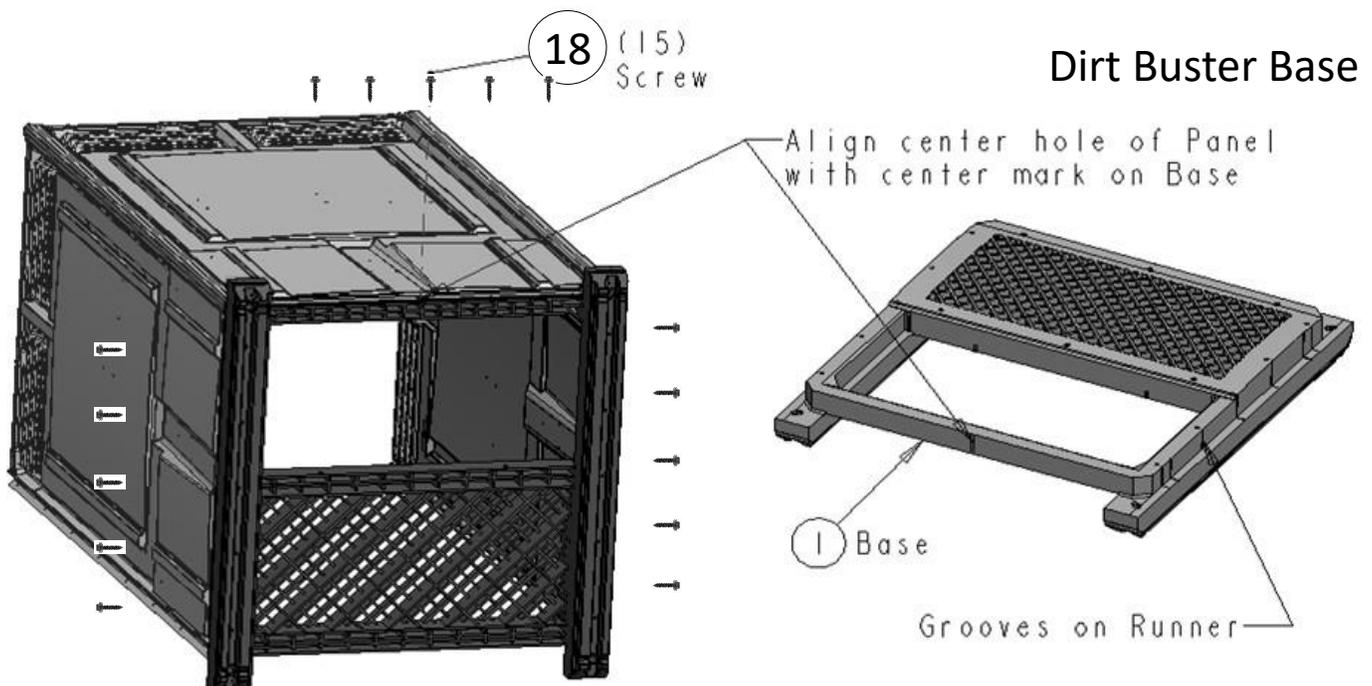
Step 2: Assemble Impact Base to side panels:

1. Place bottom edge of the side panels against the spacer ribs in corners of base. Align panel center hole with center bump on base and fasten with Screw #13860. Install remaining (4) screws.
2. Repeat process for other side panel.
3. Align rear panel's center hole with center bump on base and align its bottom edge with the bottom edges of the side panels, then fasten with Screws #13860.



Or Step 2: Assemble Dirt Buster Base to side panels:

1. Butt bottom of the rear panel up against the runners. Align rear panel center hole with center mark on base and fasten with Screw #13860. Finish remaining (4) holes.
2. Align side panel's center holes with grooves on base sides down to top of base runner and fasten with Screws #13860.

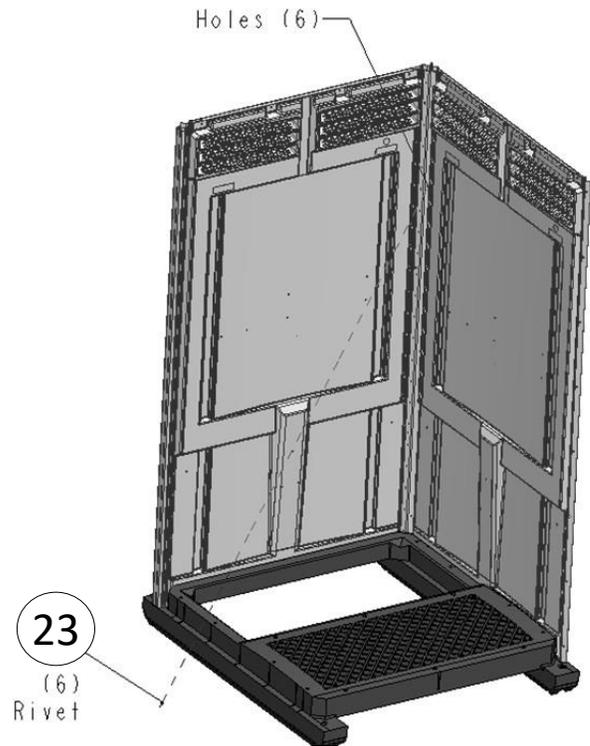


Step 3: Fasten Extrusion to Side Panels:

- Using holes in Extrusion as a guide (on inside of unit), drill out using a #10 drill bit. (6) Places per side.

Warning: Drill through first layer of panel only.

- Fasten Extrusion to panel with expanding rivets #18755.
- Repeat on other side.

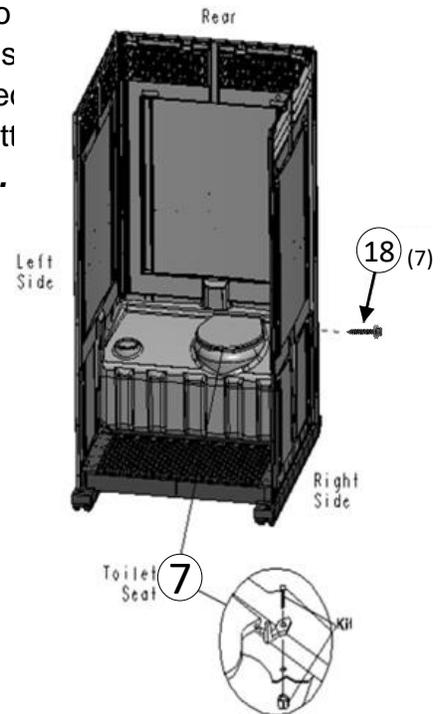


Step 4: Fasten Tank in Unit:

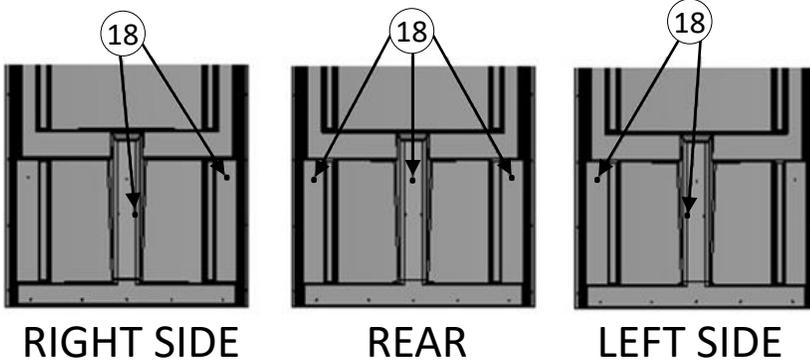
- Place tank against the back wall and hold tank down into position. Attach the tank the sides, while (1) person holds tank down. This ensures that the tank is positioned correct. Tighten screws #13860 until rubber washer begins to flatten.

WARNING: DO NOT TO OVER TIGHTEN SCREWS.

- See location chart on below for screw locations.
- Note:** Use only the dimples that match chart locations.
- Fasten toilet seat.



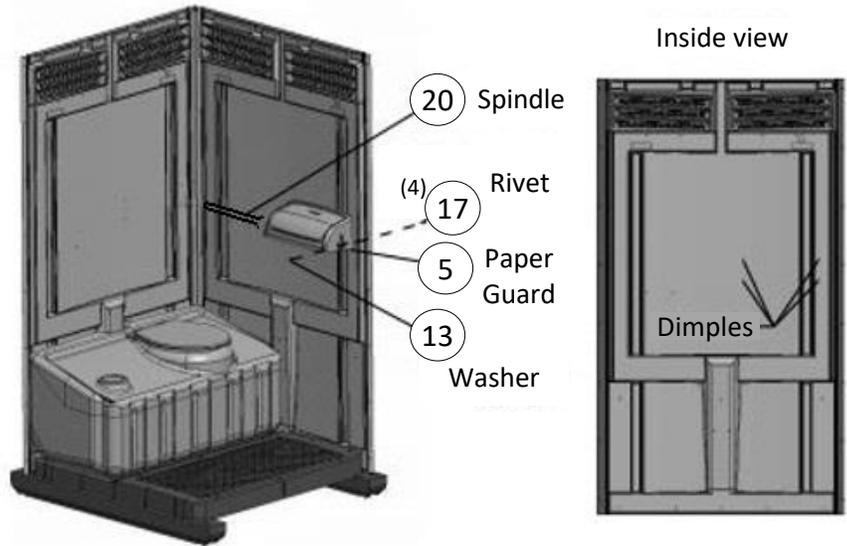
Outside view dimple location



Step 5:

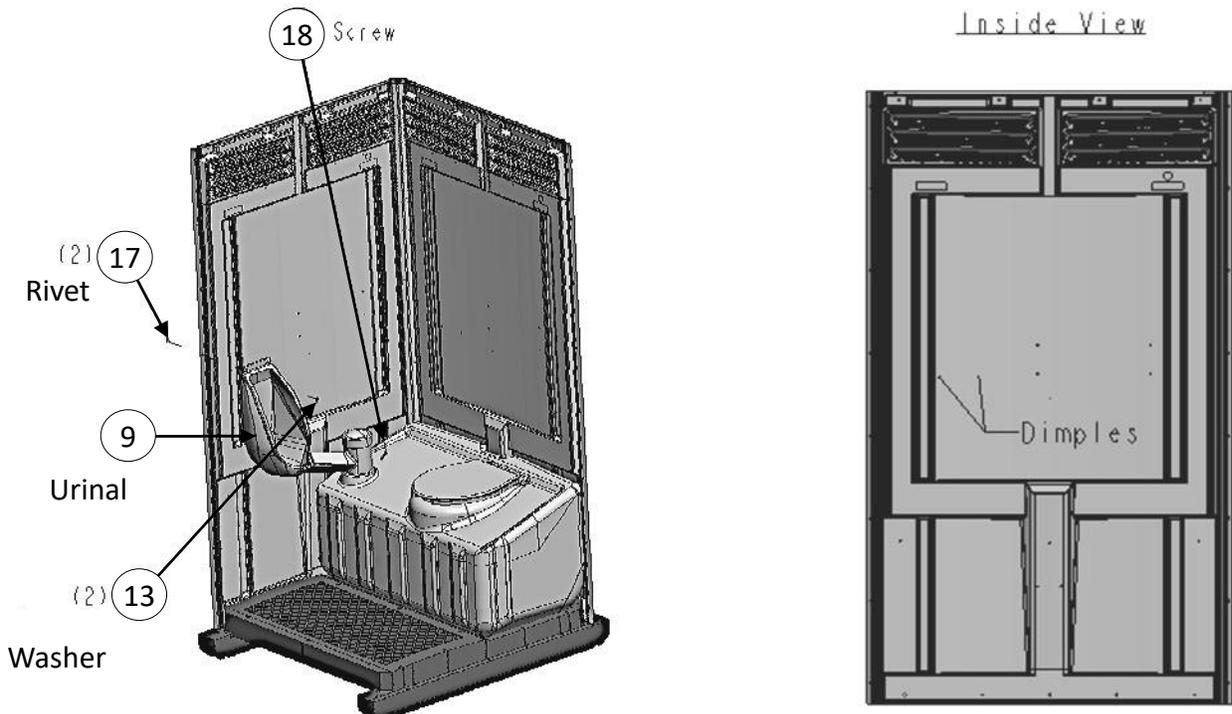
Assemble Paperguard to unit:

1. Using #10 Drill Bit, Drill out the (4) dimples on side panel as shown.
2. Fasten Paper Guard to unit using (4) Rivets #11054 and (4) washers #11315. (Washers are installed on inside of paper guard.)
3. Insert spindle 22310 in Paper Guard.



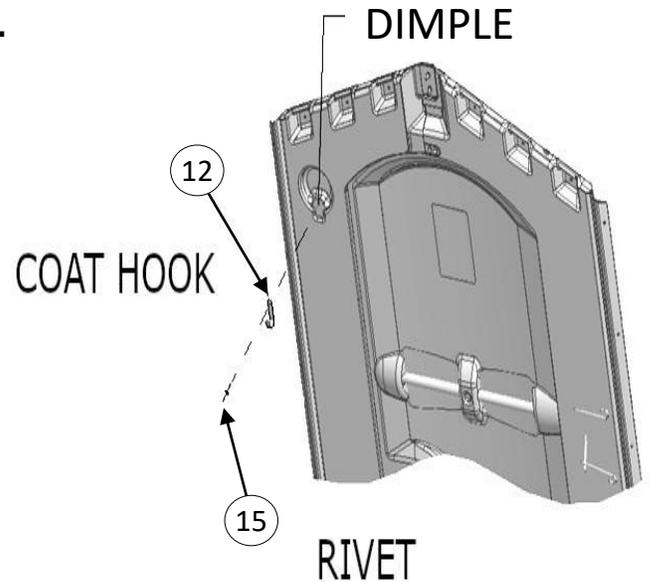
Step 6: Assemble Urinal to unit:

1. Using #10 Drill Bit, Drill (2) holes in side panel at dimples. If dimples are not present on panel, transfer drill these two holes after urinal is inserted in tank.
2. Insert round tube of Urinal in tank urinal hole.
3. Use (2) rivets #11054 and (2) washers #11315. Washers are installed on inside of Urinal.
4. Fasten urinal to tank using 1 screw #13860 in dimple located on back of tank collar.



Step 7: Assemble coat hook to doorframe.

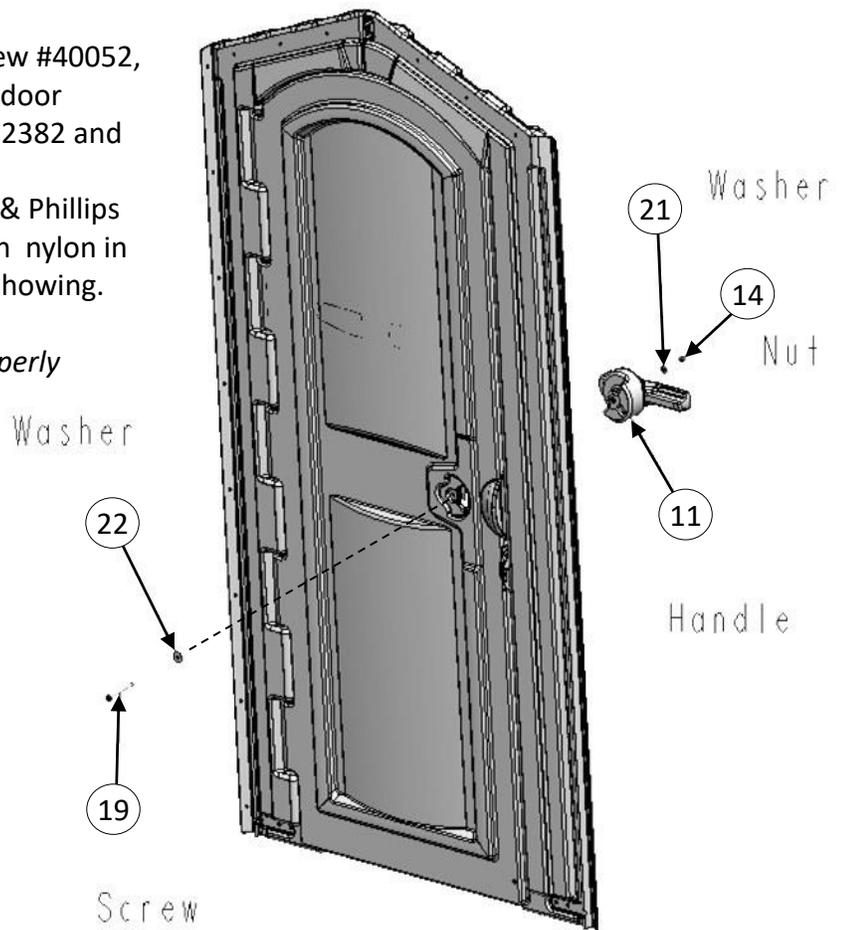
1. Drill at dimple using #10 drill bit
2. Fasten Coat Hook to the frame using Rivet #17436.



Step 8: Install Door Handle.

1. Install Door Handle on Door using (1) Screw #40052, (1) Washer Fender #11360, on outside of door and (1) Handle #40057, (1) Washer Flat #12382 and (1) Nut #16307 on door inside.
2. Tighten nut using 7/16" Deep Well Socket & Phillips screwdriver until threads are engaged with nylon in lock nut, at least one full thread must be showing.

Note: nyloc nut will loosen and fall off if not properly tightened.

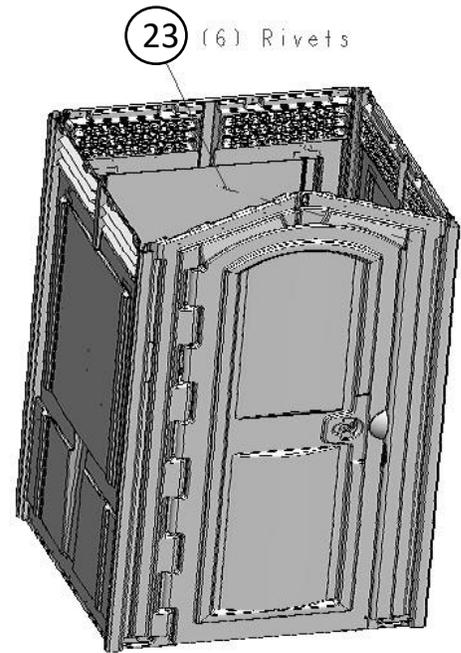


Step 9: Assemble Front to Panels.

1. Install HD Extrusions between the front and side panels.
This step requires one person inside the unit before installing the front, so the shipping screw can stay in place in the door until the front is fully fastened to the base.

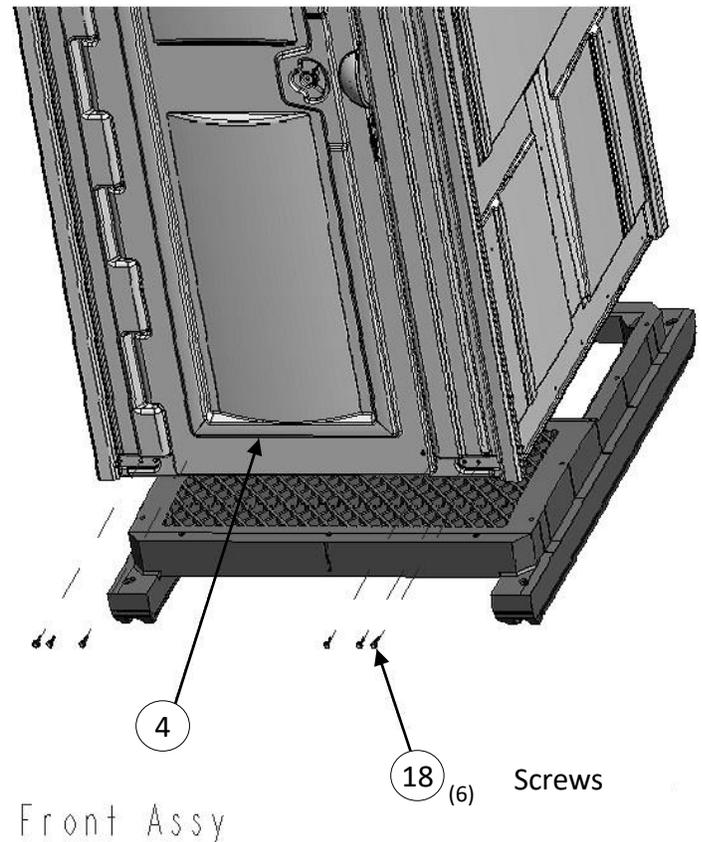
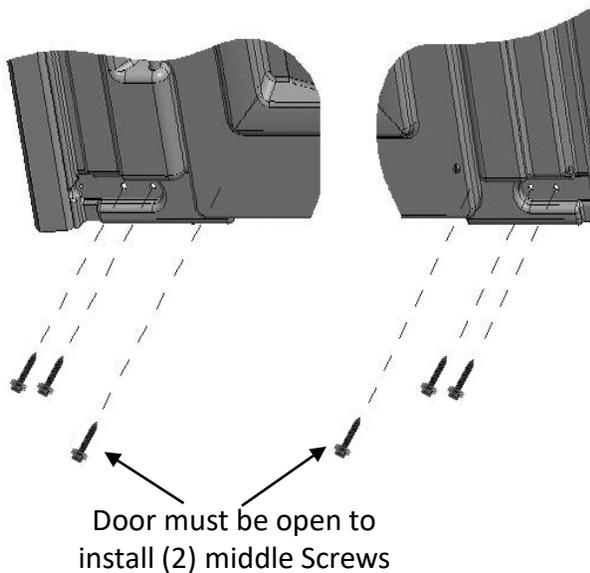
Note: Fasten front to panel using the same method as STEP 3. If HD extrusion is notched, the notch must be at the bottom. Fasten Extrusion to Front and Side Panel using rivets #18755 (6) places per side. **Warning: Drill through first layer of panel or front only.**

2. Repeat on other side.



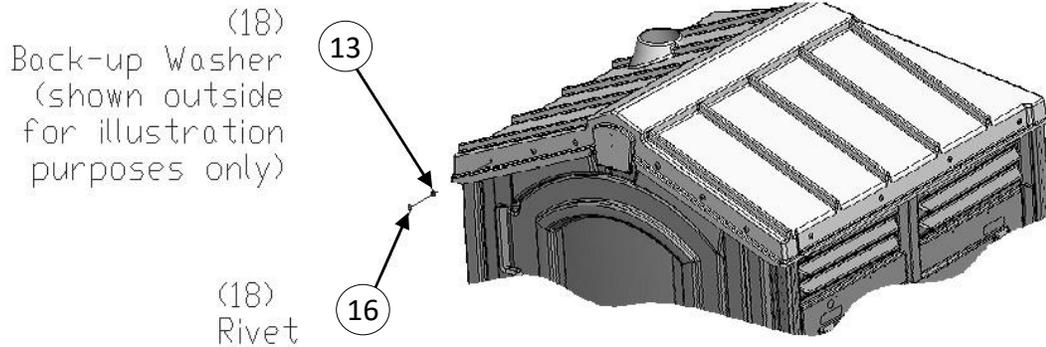
Step 10: Assemble Front to Base.

1. Install (2) screws through pre-drilled holes in bottom of door frame left side & (2) screws through pre-drilled holes in bottom of door frame right side.
2. Remove shipping screw, open the door and install final (2) screws #13860 through two pre-drilled holes behind the door, near inside edge of frame, (1) left and (1) right side.



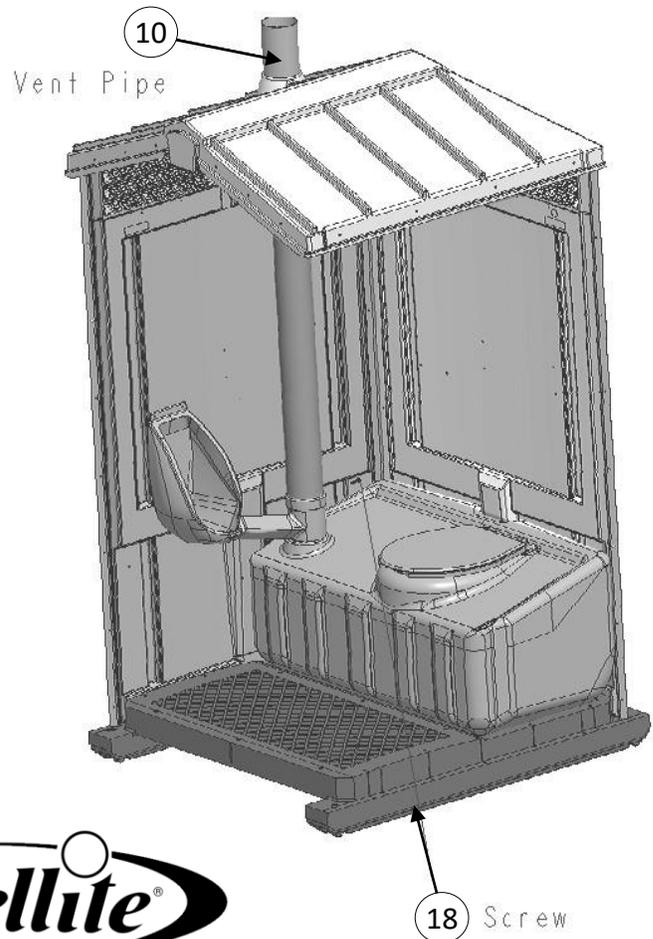
Step 11: Assemble Roof to unit.

1. Place roof on top of unit. Fasten roof to unit use (18) Rivets #11030 & (18) Washers #11315
Washers are installed on inside of unit.



Step 12: Assemble Vent Pipe to unit.

1. Push Vent Tube up through roof then down into top of urinal tube.
2. Fasten vent pipe to urinal tube using (1) screw #13860 through dimple located on back of urinal tube.



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